

## Safety Data Sheet

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### Rigid 3K Grey V1 Resin

Safety data sheet according to Regulation (EU) 2020/878 as amended from time to time

Date / Revised: 08.02.2025

Version: 2.3

Date previous version: 26.06.2024

Version: 2.2

Date / First version: 23.07.2023

Version: 1.0

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## SECTION 1. Identification of the substance/mixture and of the company/undertaking

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### 1.1. Product identifier

Product Form	Mixture
Product Name	Raise3D Rigid 3K Grey V1 Resin
UFI Nummer	G04A-99HG-FTKV-9M5U

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.2.1. Relevant identified uses

Use of the substance/mixture      Raise3D DLP 3D printers

#### 1.2.2. Uses advised against

Restrictions on use      No information available

### 1.3. Details of the supplier of the safety data sheet

#### Supplier

Raise 3D Technologies, Inc.  
13310 Pike Road, Stafford,  
TX 77477, USA  
T +1 888 963 9028  
sds@raise3d.com

#### Importer

Raise3D B.V.  
Tenorweg 6, Sliedrecht  
3363 LN  
The Netherlands  
enquiry@raise3d.eu

### 1.4. Emergency number

Emergency number +49 (0) 761-270 19234

## SECTION 2. Hazards Identification

### 2.1. Hazardous substances and mixtures

#### Classification according to Regulation (EC) No 1272/2008 [CLP]

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1B
Specific target organ toxicity – Single exposure	Category 3, Respiratory tract irritation
Hazardous to the aquatic environment – Chronic Hazard	Category 2
Reproductive toxicity	Category 2
Full text of H- and EUH-statements: see section 16	

### Adverse physicochemical, human health and environmental effects

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation. Suspected of damaging fertility or the unborn child. Toxic to aquatic life with long lasting effects.

### 2.2. Label elements

#### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

##### Hazard pictograms (CLP)



##### Signal word (CLP)

Warning

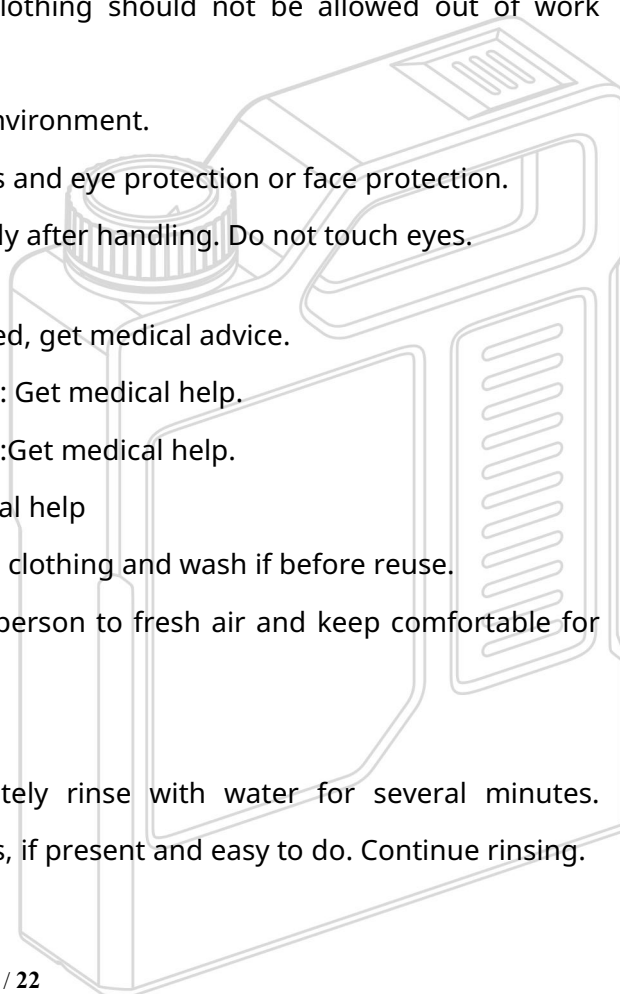
##### Hazard statements (CLP)

H315 Causes skin irritation.

H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H361	Suspected of damaging fertility or the unborn child.
H411	Toxic to aquatic life with long lasting effects.

**Precautionary statements (CLP)**

P203	Obtain, read and follow all safety instructions before use.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P263	Avoid contact during pregnancy and while nursing.
P264	Wash hand thoroughly after handling.
P265	Do not touch eyes.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of work place.
P273	Avoid release to the environment.
P280	Wear protective gloves and eye protection or face protection.
P264 + P265	Wash hands thoroughly after handling. Do not touch eyes.
P318	If exposed or concerned, get medical advice.
P332 + P317	If skin irritation occurs: Get medical help.
P333 + P317	If skin irritation occurs: Get medical help.
P302 + P352	IF ON SKIN: Get medical help
P362 + P364	Take off contaminated clothing and wash if before reuse.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P391	Collect spillage.
P305 + P354 + P338	IF IN EYES: Immediately rinse with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.



P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents and container to hazardous or special waste collection point.
EUH-statements	None.

### 2.3. Other hazards

Other hazards which do not result in classification : No information available.

Contains no PBT and/or vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %.

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable.

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Acrylated aliphatic urethane	CAS-No.: 68987-79-1	$\geq 42 - < 46$	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Dam. 1, H318

			STOT SE 3, H335
PO2-NPGD	CAS-No.: 84170-74-1 EC-No.: 617-546-6	$\geq 27 - < 30$	Skin Sens. 1B, H317 Aquatic Chronic 2, H411
(5-Ethyl-1,3-dioxan-5-yl)methylacrylate	CAS-No.: 66492-51-1 EX-No.: 266-380-7	$\geq 19 - < 23$	Skin Irrit. 2, H315 Skin Sens. 1B, H317 Aquatic Chronic 2, H411
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	CAS-No.: 75980-60-8 EC-No.: 178-355-8	5	Skin Sens. 1B, H317 Repr. 2 (fertility), H361 Repr. 2 (unborn child), H361 Aquatic Chronic 2, H411

Full text of H- and EUH-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general

Call a poison center or a doctor if you feel unwell.

First-aid measures after inhalation

Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.

First-aid measures after skin contact

Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.

First-aid measures after eye contact

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion

Call a poison center or a doctor if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation.

**4.3. Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

**SECTION 5: Firefighting measures****5.1. Extinguishing media**

Suitable extinguishing media	Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	Do not use a heavy water stream.

**5.2. Special hazards arising from the substance or mixture**

Fire hazard	No fire hazard.
Explosion hazard	No direct explosion hazard.
Hazardous decomposition products in case of fire	Toxic fumes may be released.

**5.3. Advice for firefighters**

Firefighting instructions	Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all unnecessary exposure. Avoid inhalation of vapours. Wear personal protective equipment.
Protection during firefighting	Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures****6.1.1. For non-emergency personnel**

Protective equipment	Wear recommended personal protective
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Emergency procedures  
equipment.  
Ventilate spillage area. Avoid breathing  
dust/fume/gas/mist/vapours/spray. Avoid contact  
with skin and eyes.

#### 6.1.2. For emergency responders

Protective equipment  
Do not attempt to take action without suitable  
protective equipment. For further information  
refer to section 8: "Exposure controls/personal  
protection".

Emergency procedures  
Evacuate unnecessary personnel. Stop leak if safe  
to do so.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

For containment  
Collect spillage. Contain any spills with dikes or  
absorbents to prevent migration and entry into  
sewers or streams. Stop leak without risks if  
possible.

Methods for cleaning up  
Take up liquid spill into absorbent material.

Other information  
Dispose of materials or solid residues at an  
authorized site.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling  
Use only outdoors or in a well-ventilated area.  
Avoid breathing  
dust/fume/gas/mist/vapours/spray. Avoid contact  
with skin and eyes. Wear personal protective  
equipment.

Hygiene measures  
Wash contaminated clothing before reuse.  
Contaminated work clothing should not be  
allowed out of the workplace. Do not eat, drink or  
smoke when using this product. Always wash

hands after handling the product.

**7.2. Conditions for safe storage, including any incompatibilities**

Technical measures	Keep in a cool, well-ventilated place away from heat.
Storage conditions	Store locked up. Store in a well-ventilated place. Keep container tightly closed. Avoid high temperatures.
Incompatible materials	No information available.
Packaging materials	Store always product in container of same material as original container.

**7.3. Specific end use(s)**

SDS section 1.2.1 - Additional text

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**SECTION 8: Exposure controls/personal protection**

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**8.1. Control parameters****8.1.1 National occupational exposure and biological limit values**

No additional information available

**8.1.2. Recommended monitoring procedures**

No additional information available

**8.1.3. Air contaminants formed**

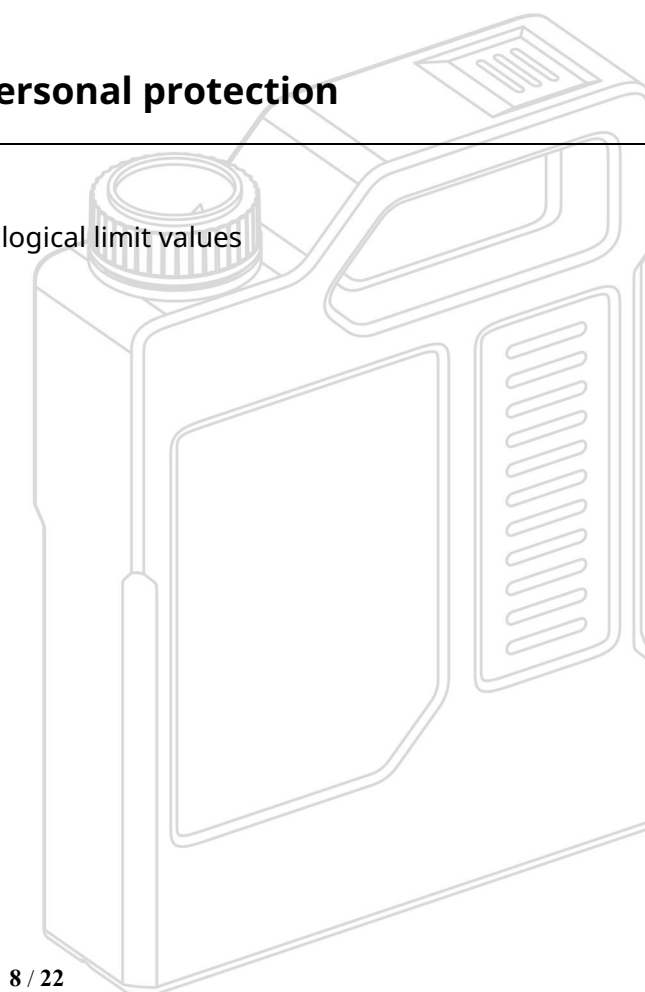
No additional information available

**8.1.4. DNEL and PNEC**

No additional information available

**8.1.5. Control banding**

No additional information available

**8.2. Exposure controls****8.2.1. Appropriate engineering controls**



**Appropriate engineering controls:**

Ensure good ventilation of the work station.

**8.2.2. Personal protection equipment****8.2.2.1. Eye and face protection****Eye protection:**

Safety glasses

**8.2.2.2. Skin protection****Skin and body protection:**

Wear suitable protective clothing

**Hand protection:**

Protective gloves

**8.2.2.3. Respiratory protection****Respiratory protection:**

In case of insufficient ventilation, wear suitable respiratory equipment

**8.2.2.4. Thermal hazards**

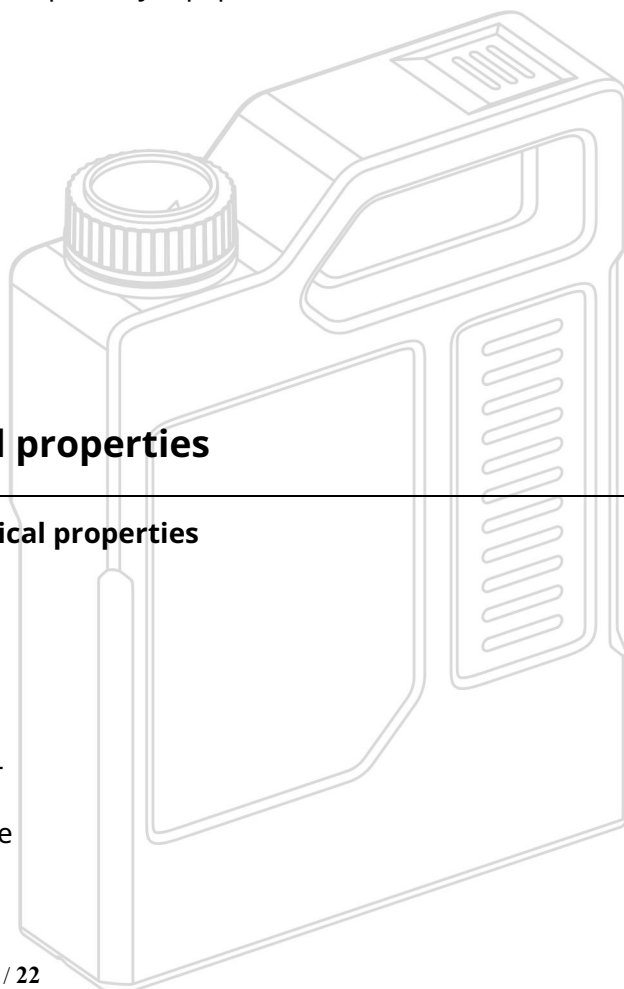
No additional information available

**8.2.3. Environmental exposure controls****Environmental exposure controls:**

Avoid release to the environment.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Physical state	Liquid
Colour	Grey
Odour	Slight odour
Odour threshold	Not available
Melting point	-60 °C



Freezing point	Not available
Boiling point	140 °C
Flammability	Not flammable
Lower explosion limit	Not available
Upper explosion limit	Not available
Flash point	> 250 °C
Auto-ignition temperature	Not available
Decomposition temperature	> 250 °C
pH	6,8 – 7,2
Viscosity, kinematic	Not available
Viscosity, dynamic	350 - 650 mPa·s @ 25 °C
Solubility	Slightly soluble in water. Soluble in benzene, alcohol, ethers. Soluble in other organic solvents.
Partition coefficient n-octanol/water (Log Kow)	Not available
Vapour pressure	< 0,01 mm Hg
Vapour pressure at 50°C	Not available
Density	1,05 g/cm <sup>3</sup> @ 25 °C
Relative density	Not available
Relative vapour density at 20°C	Not available
Particle characteristics	Not applicable
Self-igniting	> 450 °C
Vapour density	> 1 g/m <sup>3</sup>

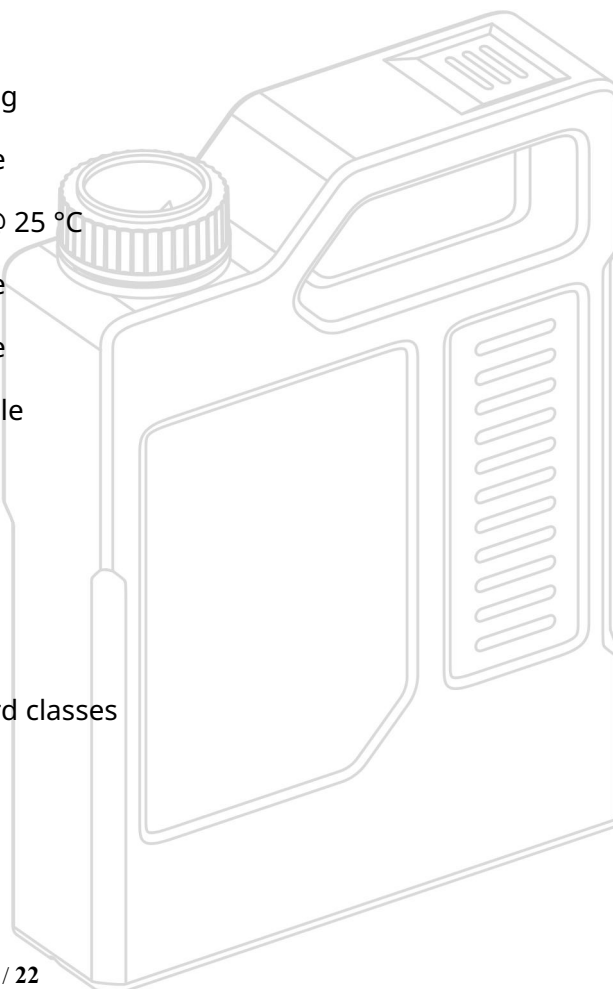
**9.2. Other information**

## 9.2.1. Information with regard to physical hazard classes

No additional information available

## 9.2.2. Other safety characteristics

No additional information available



## **SECTION 10: Stability and reactivity**

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### **10.1. Reactivity**

The product is non-reactive under normal conditions of use, storage and transport.

### **10.2. Chemical stability**

Stable under normal conditions.

### **10.3. Possibility of hazardous reactions**

No dangerous reactions known under normal conditions of use.

### **10.4. Conditions to avoid**

None under recommended storage and handling conditions (see section 7).

### **10.5. Incompatible materials**

No information available.

### **10.6. Hazardous decomposition products**

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## **SECTION 11: Toxicological Information**

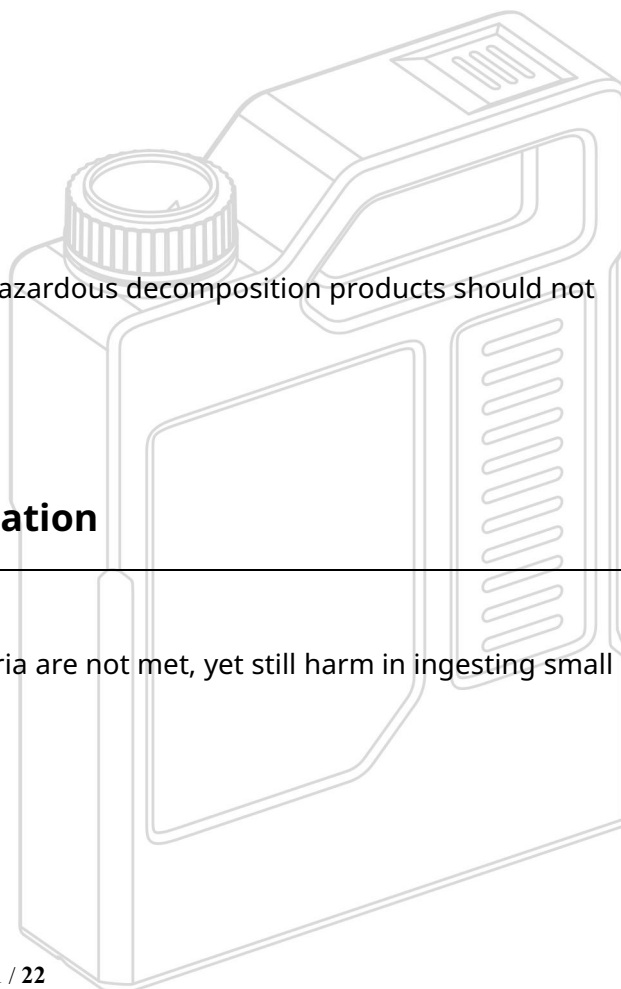
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### **11.1. Acute toxicity**

Based on available data, the classification criteria are not met, yet still harm in ingesting small amounts.

### **11.2. Skin irritation:**

Skin contact causes irritation.



**11.3. Eye irritation:**

Eye contact causes serious irritation, including severe pain, feeling of burning, shedding tears, or swelling.

**11.4. Respiratory/Skin sensitization:**

Sensitization after skin contact possible.

**11.5. Germ cell mutagenicity:**

Based on available data, the classification criteria are not met.

**11.6. Carcinogenicity:**

Based on available data, the classification criteria are not met.

**11.7. Reproductive toxicity:**

Information on: diphenyl(2,4,6- trimethylbenzoyl)phosphine oxide (75980-60-8)

Assessment of reproduction toxicity:

The results of animal studies suggest a fertility impairing effect.

**11.8. Specific target organ toxicity (single exposure):**

Causes temporary irritation of the respiratory tract.

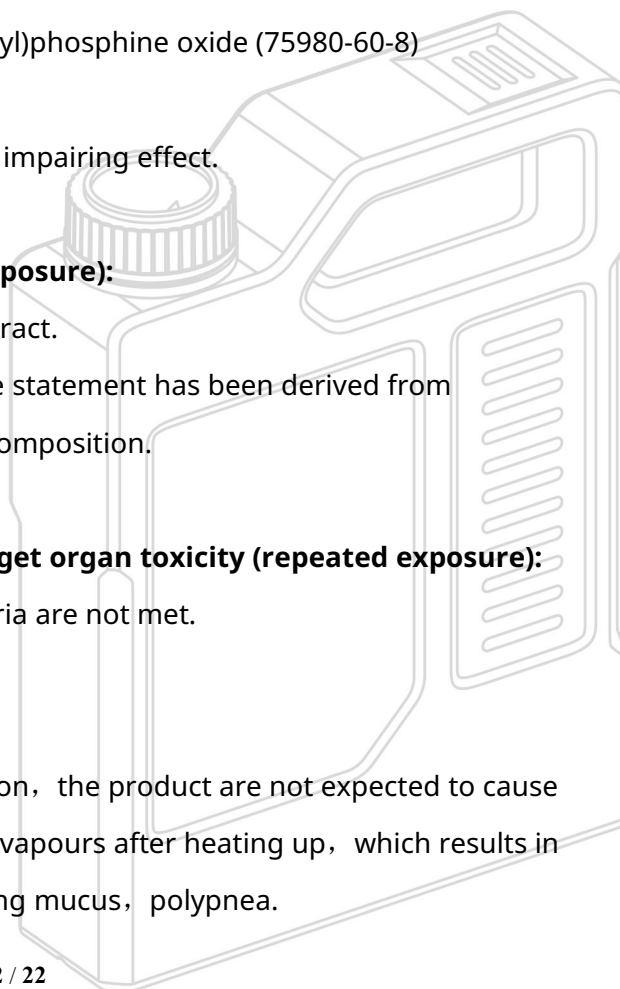
Remarks: The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

**11.9. Repeated dose toxicity and Specific target organ toxicity (repeated exposure):**

Based on available data, the classification criteria are not met.

**11.10. Aspiration hazard:**

With low volatility in the normal service condition, the product are not expected to cause obvious symptoms. But it may generate gases/vapours after heating up, which results in respiratory irritation, including cough, secreting mucus, polypnea.



**11.11. Information on other hazards****11.11.1. Endocrine disrupting properties**

Adverse health effects caused by  
endocrine disrupting properties

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

**11.11.2. Other information**

No additional information available

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**SECTION 12: Ecological information**

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**12.1. Toxicity**

Assessment of aquatic toxicity:

Acutely toxic for aquatic organisms. May cause long-term adverse effects in the aquatic environment. The product has not been tested. The statement has been derived from the properties of the individual components.

PO2-NPGDA propoxylated neopentyl glycol diacrylate (84170-74-1)

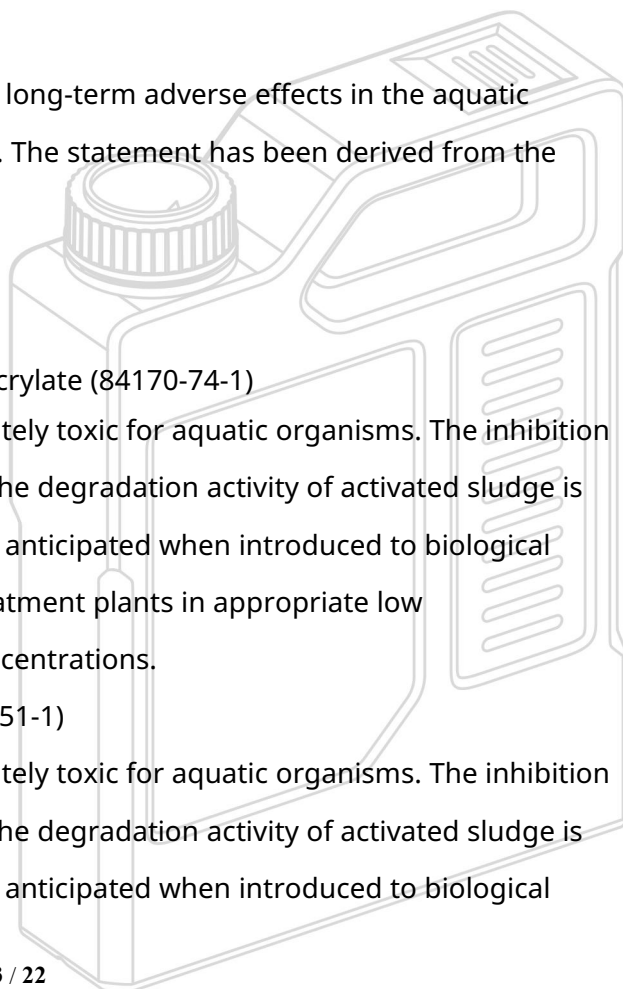
Assessment of aquatic toxicity

Acutely toxic for aquatic organisms. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.

(5-ethyl-1,3-dioxan-5-yl)methyl acrylate (66492-51-1)

Assessment of aquatic toxicity

Acutely toxic for aquatic organisms. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological



treatment plants in appropriate low concentrations.

Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide (75980-60-8)

Assessment of aquatic toxicity

Acutely toxic for aquatic organisms. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.

## 12.2. Persistence and degradability

Raise3D Standard White V1 Resin

Persistence and degradability

Not readily biodegradable

Acrylated aliphatic urethane (68987-79-1)

Persistence and degradability

Rapidly degradable

PO2-NPGD (84170-74-1)

Persistence and degradability

Rapidly degradable

(5-Ethyl-1,3-dioxan-5-yl)methylacrylat (66492-51-1)

Persistence and degradability

Rapidly degradable

Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide (75980-60-8)

Persistence and degradability

Not readily biodegradable.

## 12.3. Bioaccumulative potential

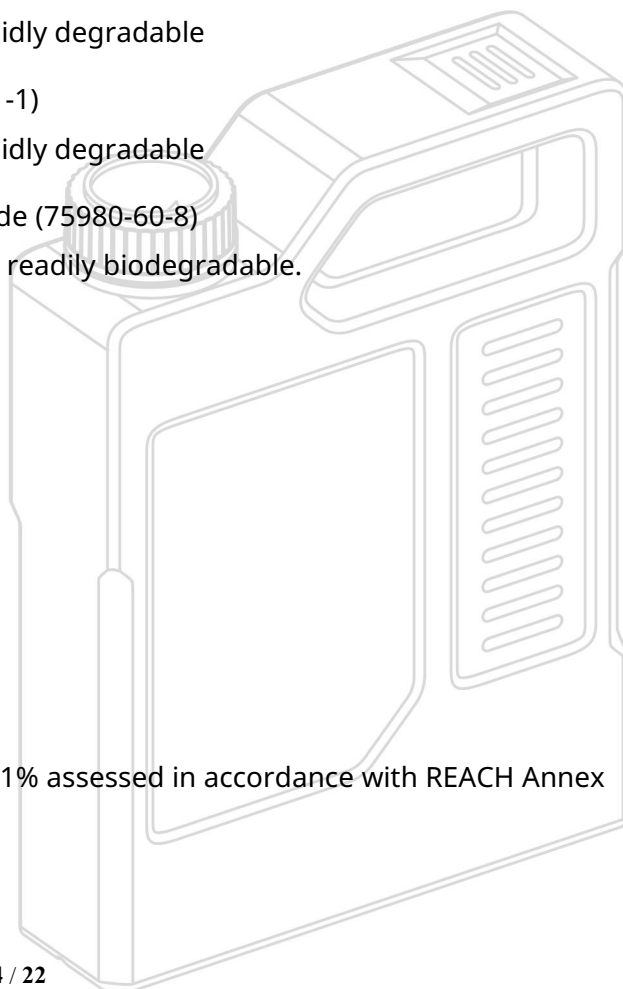
No additional information available

## 12.4. Mobility in soil

No additional information available

## 12.5. Results of PBT and vPvB assessment

Contains no PBT and/or vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII



## 12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %.

## 12.7. Other adverse effects

No additional information available

# 13: Disposal considerations

## 13.1. Waste treatment methods

Waste treatment methods

Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations

Disposal must be done according to official regulations.

Product/Packaging disposal recommendations

Dispose in a safe manner in accordance with local/national regulations.

# SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN-Nummer or ID-Nummer				
UN 3082	UN 3082	UN 3082	UN 3082	UN 3082
14.2. UN proper shipping name				

**Rigid 3K Grey V1 Resin****Raise3D**

The safety data sheet according to Regulation (EU) 2020/878 as amended from time to time.

Date / Revised: 08.02.2025

Version: 2.3

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((5-ethyl-1,3-dioxan-5-yl)methyl acrylate ; Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((5-ethyl-1,3-dioxan-5-yl)methyl acrylate ; Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide)	Environmentally hazardous substance, liquid, N.O.S. ((5-ethyl-1,3-dioxan-5-yl)methyl acrylate ; Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((5-ethyl-1,3-dioxan-5-yl)methyl acrylate ; Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((5-ethyl-1,3-dioxan-5-yl)methyl acrylate ; Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide)
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**Transport document description**

UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((5-ethyl-1,3-dioxan-5-yl)methyl acrylate ; Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide), 9, III, (-)	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((5-ethyl-1,3-dioxan-5-yl)methyl acrylate ; Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide), 9, III, MARINE POLLUTANT	UN 3082 Environmentally hazardous substance, liquid, n.o.s. ((5-ethyl-1,3-dioxan-5-yl)methyl acrylate ; Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((5-ethyl-1,3-dioxan-5-yl)methyl acrylate ; Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((5-ethyl-1,3-dioxan-5-yl)methyl acrylate ; Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide), 9, III
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**14.3. Transport hazard class(es)**

9	9	9	9	9

**14.4. Packing group**

III	III	III	III	III
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**14.5. Environmental hazards**

Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

**14.6. Special precautions for user****Overland transport**

Classification code (ADR)

M6



## Rigid 3K Grey V1 Resin

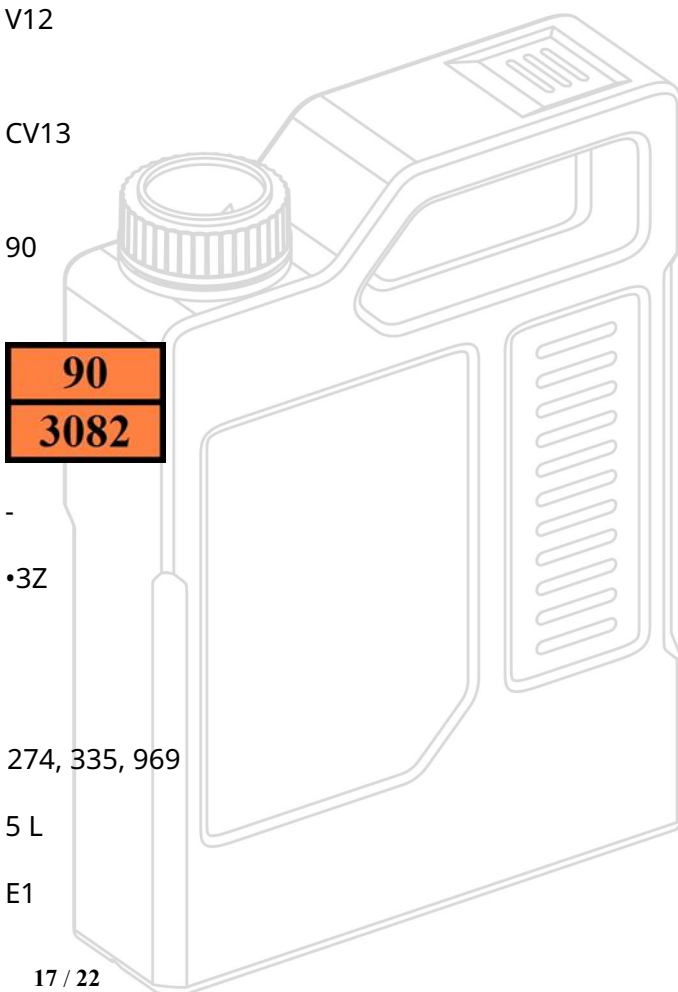
Raise3D

The safety data sheet according to Regulation (EU) 2020/878 as amended from time to time.

Date / Revised: 08.02.2025

Version: 2.3

Special provisions (ADR)	274, 335, 375, 601
Limited quantities (ADR)	5L
Excepted quantities (ADR)	E1
Packing instructions (ADR)	P001, IBC03, LP01, R001
Special packing provisions (ADR)	PP1
Mixed packing provisions (ADR)	MP19
Portable tank and bulk container instructions (ADR)	T4
Portable tank and bulk container special provisions (ADR)	TP1, TP29
Tank code (ADR)	LGBV
Vehicle for tank carriage	AT
Transport category (ADR)	3
Special provisions for carriage - Packages (ADR)	V12
Special provisions for carriage - Loading, unloading and handling (ADR)	CV13
Hazard identification number (Kemler No.)	90
Orange plates	90 3082
Tunnel restriction code (ADR)	-
EAC-Code	•3Z
<b>Transport by sea</b>	
Special provisions (IMDG)	274, 335, 969
Limited quantities (IMDG)	5 L
Excepted quantities (IMDG)	E1



## Rigid 3K Grey V1 Resin

Raise3D

The safety data sheet according to Regulation (EU) 2020/878 as amended from time to time.

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Packing instructions (IMDG) LP01, P001

Special packing provisions (IMDG) PP1

IBC packing instructions (IMDG) IBC03

Tank instructions (IMDG) T4

Tank special provisions (IMDG) TP1, TP29

EmS-No. (Fire) F-A

EmS-No. (Spillage) S-F

Stowage category (IMDG) A

### Air transport

PCA Excepted quantities (IATA) E1

PCA Limited quantities (IATA) Y964

PCA limited quantity max net quantity  
(IATA) 30kgG

PCA packing instructions (IATA) 964

PCA max net quantity (IATA) 450L

CAO packing instructions (IATA) 964

CAO max net quantity (IATA) 450L

Special provisions (IATA) A97, A158, A197, A215

ERG-Code (IATA) 9L

### Inland waterway transport

Classification code (ADN) M6

Special provisions (ADN) 274, 335, 375, 601

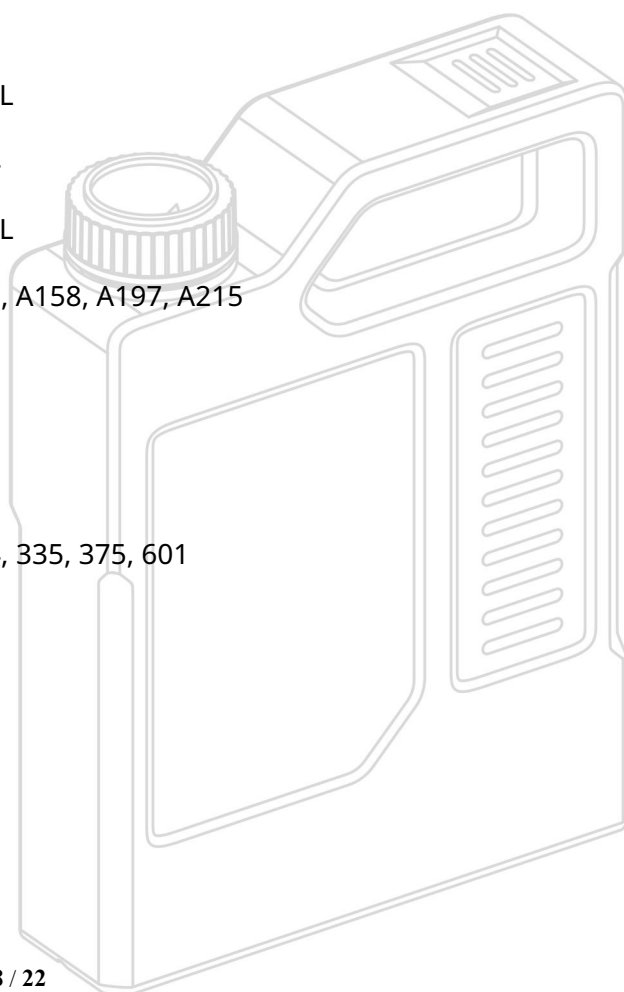
Limited quantities (ADN) 5 L

Excepted quantities (ADN) E1

Carriage permitted (ADN) T

Equipment required (ADN) PP

Number of blue cones/lights (ADN) 0



**Rail transport**

Classification code (RID)	M6
Special provisions (RID)	274, 335, 375, 601
Limited quantities (RID)	5L
Excepted quantities (RID)	E1
Packing instructions (RID)	P001, IBC03, LP01, R001
Special packing provisions (RID)	PP1
Mixed packing provisions (RID)	MP19
Portable tank and bulk container instructions (RID)	T4
Portable tank and bulk container special provisions (RID)	TP1, TP29
Tank codes for RID tanks (RID)	LGBV
Transport category (RID)	3
Special provisions for carriage – Packages (RID)	W12
Special provisions for carriage - Loading, unloading and handling (RID)	CW13, CW31
Colis express (express parcels) (RID)	CE8
Hazard identification number (RID)	90

**14.7. Maritime transport in bulk according to IMO instruments**

Not applicable.

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****15.1.1. EU-Regulations**

**REACH Candidate List (SVHC)**

Contains no substance(s) listed on the REACH Candidate List

**PIC Regulation (Prior Informed Consent)**

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

**POP Regulation (Persistent Organic Pollutants)**

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

**Ozone Regulation (1005/2009)**

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

**Explosives Precursors Regulation (2019/1148)**

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

**Drug Precursors Regulation (273/2004)**

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

**15.2. Chemical safety assessment**

No chemical safety assessment has been carried out

**SECTION 16: Other information****Abbreviations and acronyms:**

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate

BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EG-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Lethal concentration for 50% of a test population
<b>Abbreviations and acronyms:</b>	
LD50	Lethal dose for 50% of a test population (Median lethal dose)
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDB	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service - Number

## Rigid 3K Grey V1 Resin

Raise3D

The safety data sheet according to Regulation (EU) 2020/878 as amended from time to time.

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Version: 2.3

N.A.G.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Data sources LOLI. ECHA reference.

Training advice Normal use of this product shall imply use in accordance with the instructions on the packaging.

Other information No information available.

<b>Full text of H- and EUH-statements:</b>	
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H361	Suspected of damaging fertility or the unborn child.
<b>Full text of H- and EUH-statements:</b>	
H411	Toxic to aquatic life with long lasting effects.

Any other intended applications should be discussed with the manufacturer.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. However, we do not have any express or implied warranties regarding the data provided. The handling, storage, use or disposal of this product is may be beyond our control and knowledge. Under no circumstances will we be liable for loss, damage or related costs arising from improper handling, storage, use or disposal of this product. This safety data sheet is written based on this product and may only be applied to this product.

\*\*\*\*\*END\*\*\*\*\*